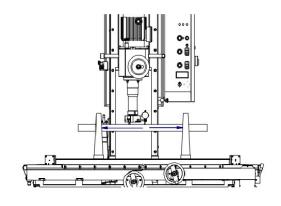


## **PV1516 ASSEMBLING PROCEDURE**

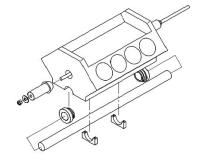


Fix the two brackets to the machine table without tightening the screws. Check the alignment of the ground bar and the inclined plane by using the dial gauge fixed on the machine head.



Once properly aligned, tighten the screws firmly.

Take out the ground bar from the two brackets and install it into the block using the provided collars (see figure).



Place the monoblock on the V-shaped parallel bars and secure it with the C-shaped brackets.

